



The XL Plus is one of the largest production CleanStation models available.

With a work envelope in excess of 23,000 cubic inches, the 100-gallon tank features a 360-degree multi-jet manifold powered by a 53-gallon-per-minute stainless steel pump to clean parts fast. Unlike ultrasonic cleaners, CleanStation systems are not load sensitive, offering efficient batch processing for maximum throughput.

The XL Plus features a fully-programmable microprocessor-controlled circulation heater, combined with an active cooling system to maintain optimal operating temperature.

*Options:* Automated Lift System

**For use with all FDM/FFF 3-D printers with soluble support.**

## Product Features

- ◆ Large part capacity, high performance
- ◆ Fast, efficient batch processing
- ◆ Heavy duty, industrial grade
- ◆ Stainless steel tank and basket
- ◆ "One touch" automated control
- ◆ Programmable for time and temperature
- ◆ Quick warm up
- ◆ 360-degree multi-jet manifold
- ◆ Adjustable flow rate
- ◆ Stainless steel "hose barb" plumbing inlets and outlet
- ◆ Locking casters
- ◆ Hinged and locking tank lid
- ◆ Recessed "no drip" top
- ◆ Large capacity stainless steel parts basket
- ◆ One-year warranty
- ◆ Made in USA

## Product Specifications

- ◆ Workenvelope : 37" x 24.5" x 26.13"
- ◆ Machine dimensions: 74.6" x 39" x 37.85"
- ◆ Power requirement: 3-phase, 240VAC, 51 AMP (208)
- ◆ Tank capacity: 23,686 cubic-inch, 100-gallon stainless steel tank
- ◆ Shipping Weight: 1,430 lb.

**For additional product information,  
email [sales@cleanstation-srs.com](mailto:sales@cleanstation-srs.com)  
or call 763-425-1383 x 309**

